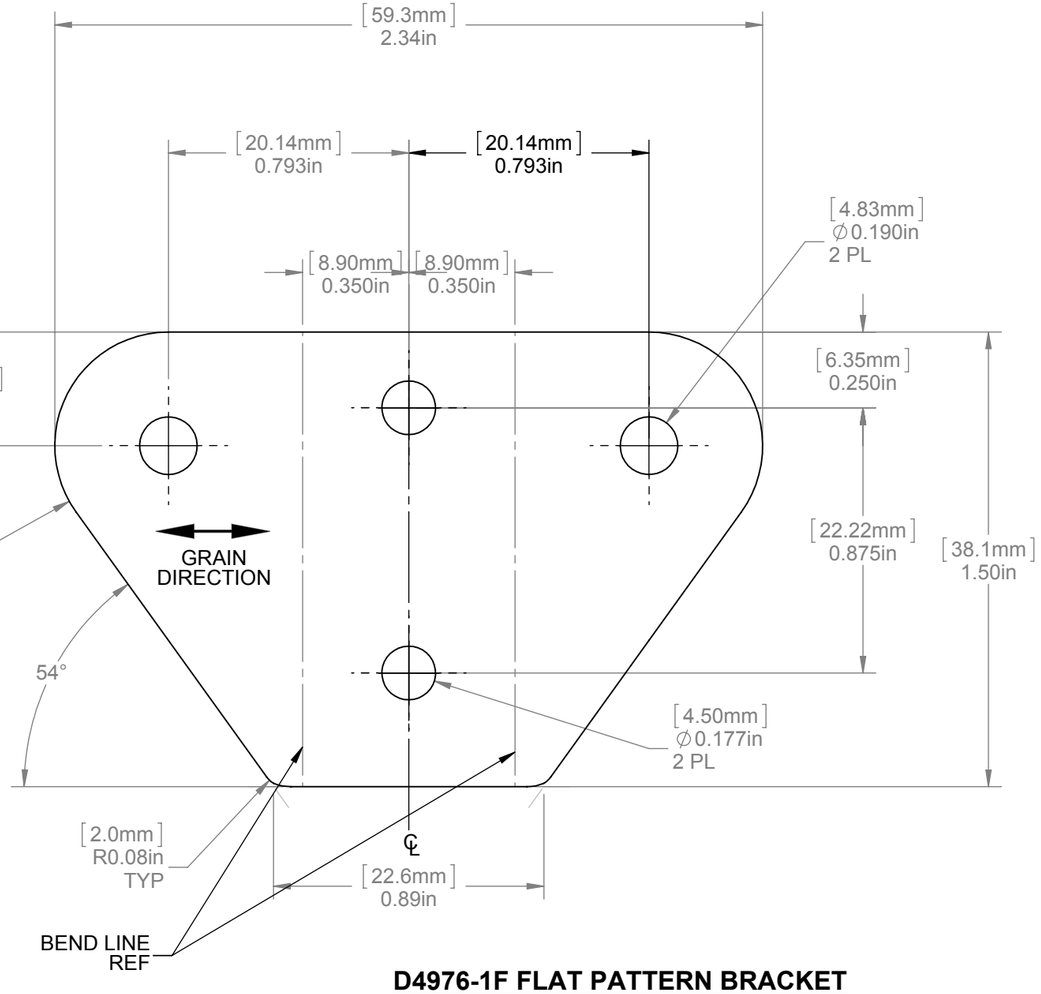
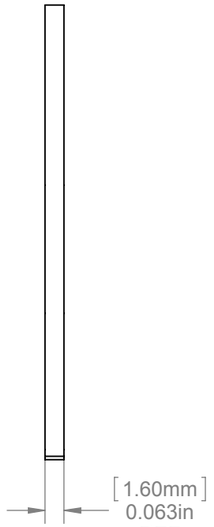
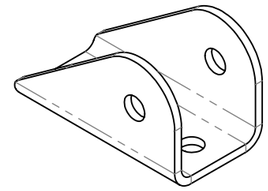
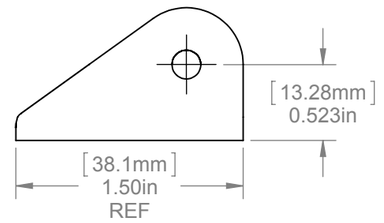
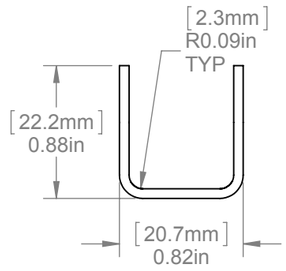


D4976-1F FLAT PATTERN BRACKET









D4976-1 BRACKET

NOTES:
1) MATERIAL:7075-T6 (OR T62) ALUMINUM SHEET, 0.063 in (1.60 mm) THK
PER AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 OR
PER QQ-A-200/12 (REF DART SPEC M7075T6S)
2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4976-1", AGUSTA WESTLAND P/N "TBD", REVISION, BATCH NUMBER AND DATE OF MANUFACTURE, USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
7) WEIGHT: 0.01 lbs (0.0005 kgs)
8) UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL FILE: D4976-1-a.IGES

PRELIMINARY ISSUE

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	DC	13.11.12

DESIGN	DC	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	DC	
CHECKED	RF	DRAWING NO. D4976 REV. A5 SHEET 1 OF 1
MFG. APPR.	JLM	
APPROVED		TITLE BRACKET SCALE NTS
DE APPR.		
DATE	13.11.12	

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